

**DETAILED ACTION**

***Allowable Subject Matter***

1. Claims 1-11 are allowed.
2. The following is an examiner's statement of reasons for allowance: the present claims are allowable over the closest prior art Kawaguchi et al. (US 5,403,529) and Akiyama (US 2002/0182351) for the following reasons.
3. Kawaguchi et al. teach a method of forming a dose which has a functional layer imprisoned therein however, the process of Kawaguchi et al. must necessarily produce a dose where the functional layer crosses over the axis of symmetry, and as such teaches away from the instantly claimed invention.. Further there is no motivation in Kawaguchi for one of ordinary skill in the art to produce a dose where the functional layer forms a shell of a body of revolution about the axis of symmetry.
4. Akiyama teaches parisons, which are different from a dose. The parisons of Akiyama use pinch molding or blow molding to form flat surfaces and as such do not teach the instant article or method claims, nor would one of ordinary skill in the art be motivated to modify the invention of Akiyama to reach the instant invention.
5. Thus, it is clear that alone or in combination the prior art fails to teach the instant invention and as such the claims are passed to issue.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

***Conclusion***

Any inquiry concerning this communication or earlier communications from the examiner should be directed to ELLEN S. WOOD whose telephone number is (571)270-3450. The examiner can normally be reached on M-F 730-5 with every other Friday off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Rena Dye can be reached on (571)272-3186. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/ELLEN S WOOD/  
Examiner, Art Unit 1782

/Rena L. Dye/  
Supervisory Patent Examiner, Art Unit 1782